

BUTTERFLY VALVE WAFER TYPE

of carbon steel

AKW234 - 31100 (31000 - 31200) series



Operation

Edition 21-09-2009

Wafer type butterfly valve AKW234 - 31100 (31000 – 31200) series is used in industrial pipelines for demanding on-off and regulating tasks as well as in district heating, district cooling and power production. It is tight to both directions of flow.

The body material is cast carbon steel. Double eccentric disc and shaft are stainless steel. The shaft packing box is a combination of graphite rings and O-rings which are possible to tighten while in pipeline and are also replaceable.

Nominal dimensions:	DN 80 - 800	
Nominal pressure	PN25bar	
Disk seal alternatives	Stainless steel (CS)	PTFE+C (TS)
Closing pressure (ΔP)	DN 80–350 – 20 bar	DN 80–350 – 25 bar
	DN 400–800 – 16 bar	DN 400–600 – 16 bar
* Tightness class ISO 5208, EN 12266-1	RATE B	RATE A
** Working temperature of liquid media (version for steam also available)	+260°C -40°C	+180°C -40°C
Face-to-face length according to ISO 5752	EN 558-1 Series 20 DIN3202 K1 or EN 558-1 Series 25 DIN3202 K2 or EN 558-1 Series 16 DIN3202 K3	
*** Connection	Between neck-type flanges: EN1092-1 Type 11, Facing Type B, PN25, PN16, PN10, ANSI CLASS 150. Size of assembly gasket in accordance to SFS 4378, DIN 2690.	
Safety	Conform to the requirements of the Council Directive 97/23/EC on Pressure Equipment, marking: Class: gas, group 1.  0575  Explosion-proof design is available as per special order. Marking in accordance to ATEX Directive 94/9/EC: group II 2 GD, protection concept of non-electrical components: c T6.	

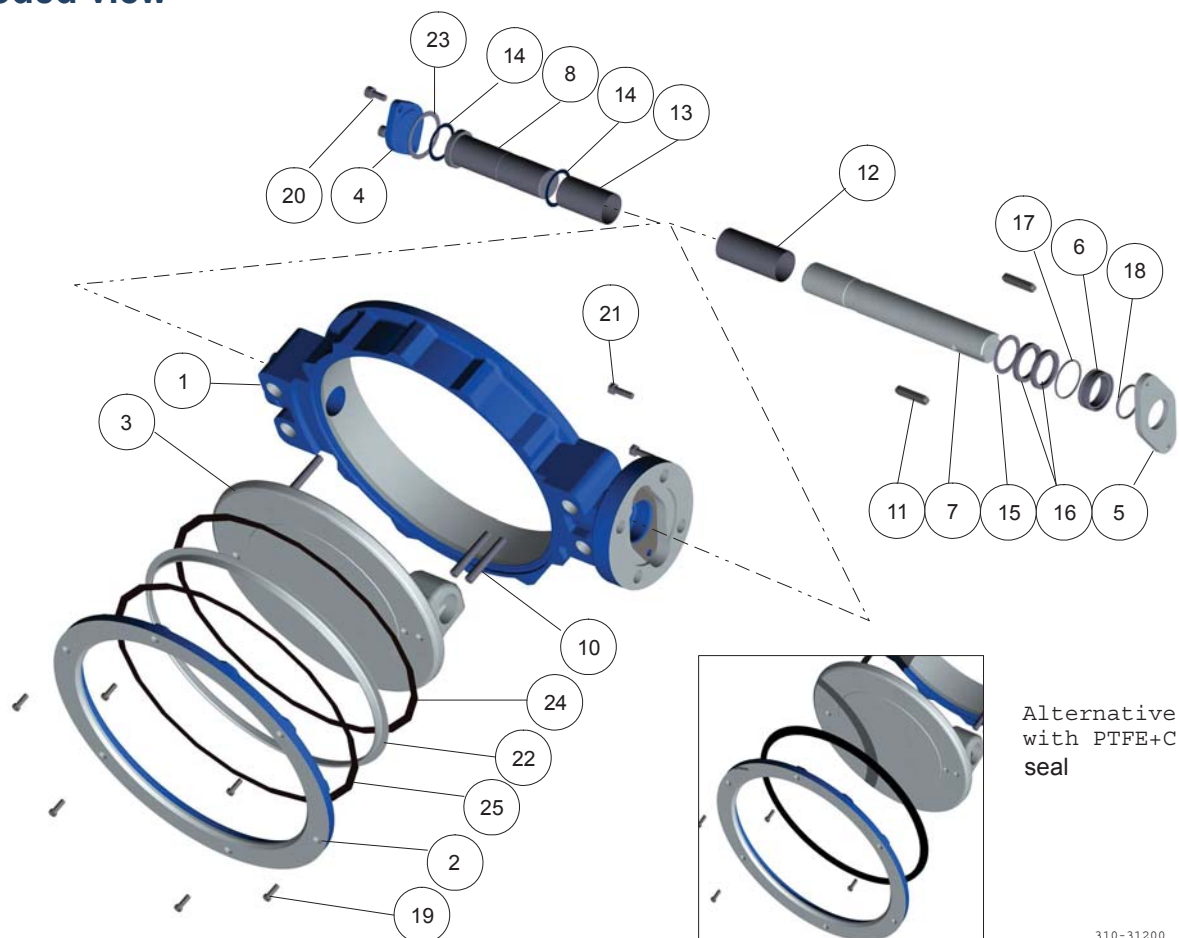
*) Option with Rate A for stainless steel seat is available.

**) Wider temperature range is available.

***) For the valves DN400 and higher the design pressure (PN10,PN16,PN25) of flanges on the pipeline must be specified in order. Consult factory for details.

**BLUE LINE****BUTTERFLY VALVE**
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21-09-2009

Exploded view

310-31200

Parts list and standard materials

	Part	Material
1	Body	Cast carbon steel GP240GH/ WCB
2	Counter flange	Carbon steel P265GH
3	Disk	Stainless steel EN10213-4 1.4408, ASTM A351 CF8M
4	Subshaft cover	Carbon steel
5	Gland	Stainless steel 1.4436
6	Shaft seal bushing	Stainless steel
7	Main shaft	Stainless steel EN10088-3 1.4460
8	Subshaft	Stainless steel EN10088-3 1.4460
10	Conical pins	Stainless steel 1.4462
11	Key	Carbon steel
12	Stem bearing	PTFE on stainless steel net
13	Subshaft bearing	PTFE on stainless steel net
14	Bearing plate	PTFE on stainless steel net
15	Back-up-ring	Stainless steel
16	Box packing	Graphite
17, 18	O-ring	FPM
19	Socket screw	Stainless steel ISO 3506 A4-80
20	Socket screw	Stainless steel ISO 3506 A4-80
21	Hexagonal screw	Stainless steel ISO 3506 A4-80
22	Seat ring	Stainless steel AISI 316, AISI 904L or PTFE+C
23	Bottom cover gasket	Carbon Fibre SFS5811
24, 25	Shim	Carbon Fibre SFS5811

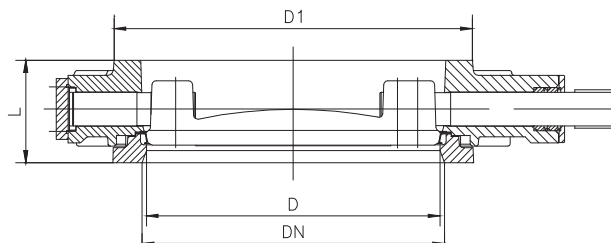
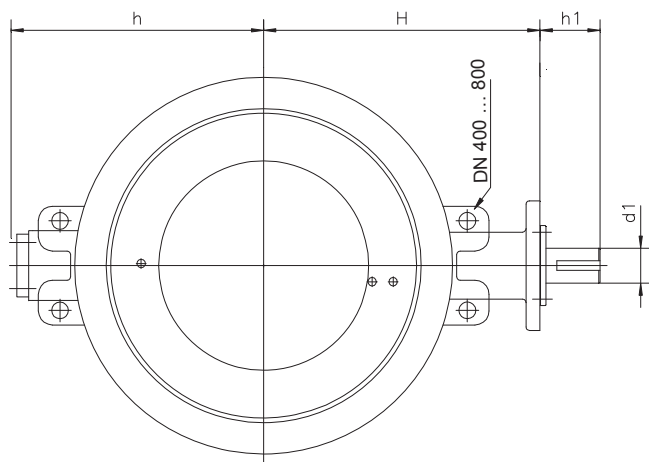
Absent in version for steam

Graphite for steam version

Graphite for steam version

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21-09-2009

Dimensions

DN	L			D1	D	h	H	h1	d1	Flange ISO5211	Weight, kg			
	31000	31100	31200								31100 Bare shaft	31000	31100	31200
80	49	46	64	138	72	114	144	45	15	F07	6.5	6.5	6.5	6.5
100	56	52	64	158	89	131	168	52	20	F07	8	7	8	7
125	64	56	70	188	113	143	179	52	20	F07	9.8	8.7	9.8	8.7
150	70	56	76	212	137	160	199	58	25	F10	14.9	13	14.9	13
200	71	60	89	268	187	200	224	58	25	F12	25	29*)	29*)	29*)
250	76	68	114	320	238	232	269	63	30	F12	30	38*)	38*)	38*)
300	83	78	114	370	286	275	308	69	35	F14	40.5	54*)	54*)	54*)
350	92	78	127	430	337	303	335	69	35	F14	52	67*)	67*)	67*)
400	–	102	140	482	386	333	380	86	50	F16	86.5	–	118*)	118*)
450	–	114	–	530	437	358	408	86	50	F16	117	–	149*)	–
500	–	127	152	585	483	388	458	103	60	F16	160	–	198*)	198*)
600	–	154	178	685	582	448	530	119	70	F25	280	–	337*)	337*)
700	–	165	229	785	682	498	602	119	70	F30	318	–	375*)	375*)
800	–	190	241	885	775	566	650	125	90	F30	454	–	511*)	515*)

*) with manual gear

Actuating

According to customer's needs the butterfly valve is delivered with:

- bare shaft (not recommended),
- manual gear,
- electric actuator,
- pneumatic or hydraulic actuator.

Operation torque

	DN	80	100	125	150	200	250	300	350	400	450	500	600	700	800
Torque*, Nm	CS	90	130	180	240	400	700	1'100	1'600	2'200	3'000	4'200	6'800	10'000	13'000
	TS	70	100	140	190	320	550	850	1'300	1'800	2'400	3'400	5'500	–	–

*) the operation torque for steam is the same as for liquid but one size bigger.

**BLUE LINE**

BUTTERFLY VALVE wafer type

31100 (31000 – 31200) series

21-09-2009

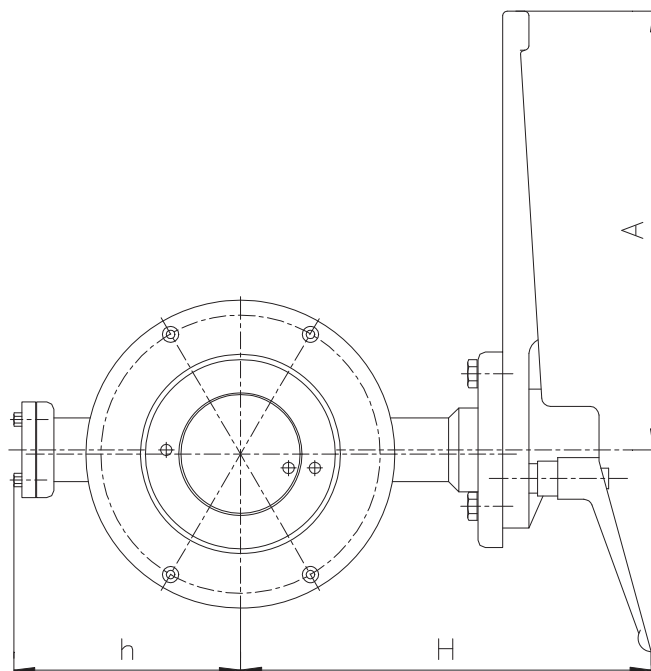
Handlever

The smaller sizes, DN 80 -150 can be operated with handlever.

The opening and closing of valves is stepless.

The valve is open when the handlever is parallel to the pipe.

DN	h	H	A
80	114	223	300
100	131	246	300
125	143	260	300
150	160	289	420

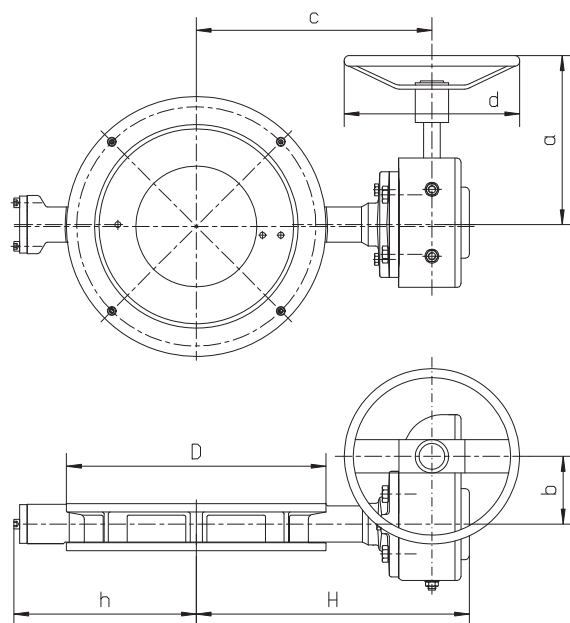


Manual gear

Opening and closing of the valves from the handwheel.

The position of disc can be seen on a position indicator on top of the gear.

DN	D	h	H	a	b	c	d
80	138	114	204	218	45	171	200
100	158	131	228	218	45	195	200
125	188	143	239	218	45	206	200
150	212	160	286	220	71	240	200
200	268	200	311	220	71	265	200
250	320	232	356	255	71	310	300
300	370	275	398	291	86	350	400
350	430	303	425	291	86	377	400
400	482	333	501	387	130	435	500
450	530	358	536	387	130	463	500
500	585	388	579	387	130	513	500
600	685	448	689	500	263	589	500
700	785	498	761	500	263	661	500
800	885	565	819	579	431	714	700

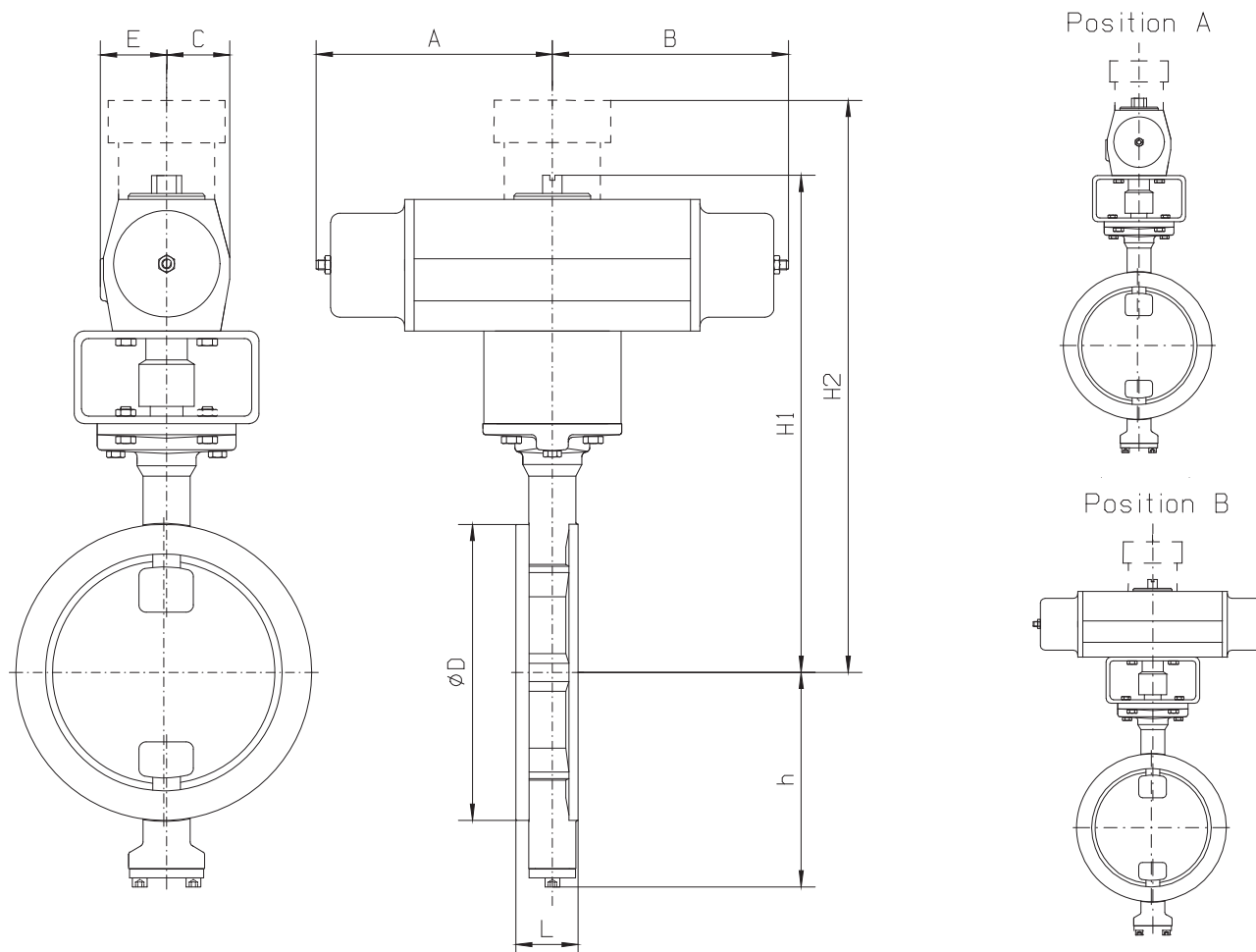


**BLUE LINE****BUTTERFLY VALVE**
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21-09-2009

Pneumatic actuator.

Högfors valve can be equipped with pneumatic actuator of any known brand. In the picture below presented the common combination of valve with Remote Control spring return actuator.



DN	RC model*	ØD	L			E	C	h	H1	A	B
			31000	31100	31200						
80	RC250-SR	138	49	46	64	75	69	114	389	90	285
100	RC260-SR	158	56	52	64	75	69	131	413	285	285
125	RC260-SR	188	64	56	70	75	69	143	424	285	285
150	RC260-SR	212	70	56	76	75	69	160	474	285	285
200	RC270-SR	268	71	60	89	110	110	200	612	145	510
250	RC280-SR	320	76	68	114	110	110	232	647	510	510
300	RC88-SR	370	83	78	114	110	110	276	901	510	510
350	RC88-SR	430	92	78	127	110	110	303	975	510	510
400**	RC88-SR	482	—	102	140	110	110	333	1045	510	510
450**	RCG100	530	—	114	—	190	190	358	1038	850	850
500**	RCG100	585	—	127	152	190	190	388	1088	850	850

* ΔP = 25 bar, at air pressure 6 bar

** ΔP max = 16 bar

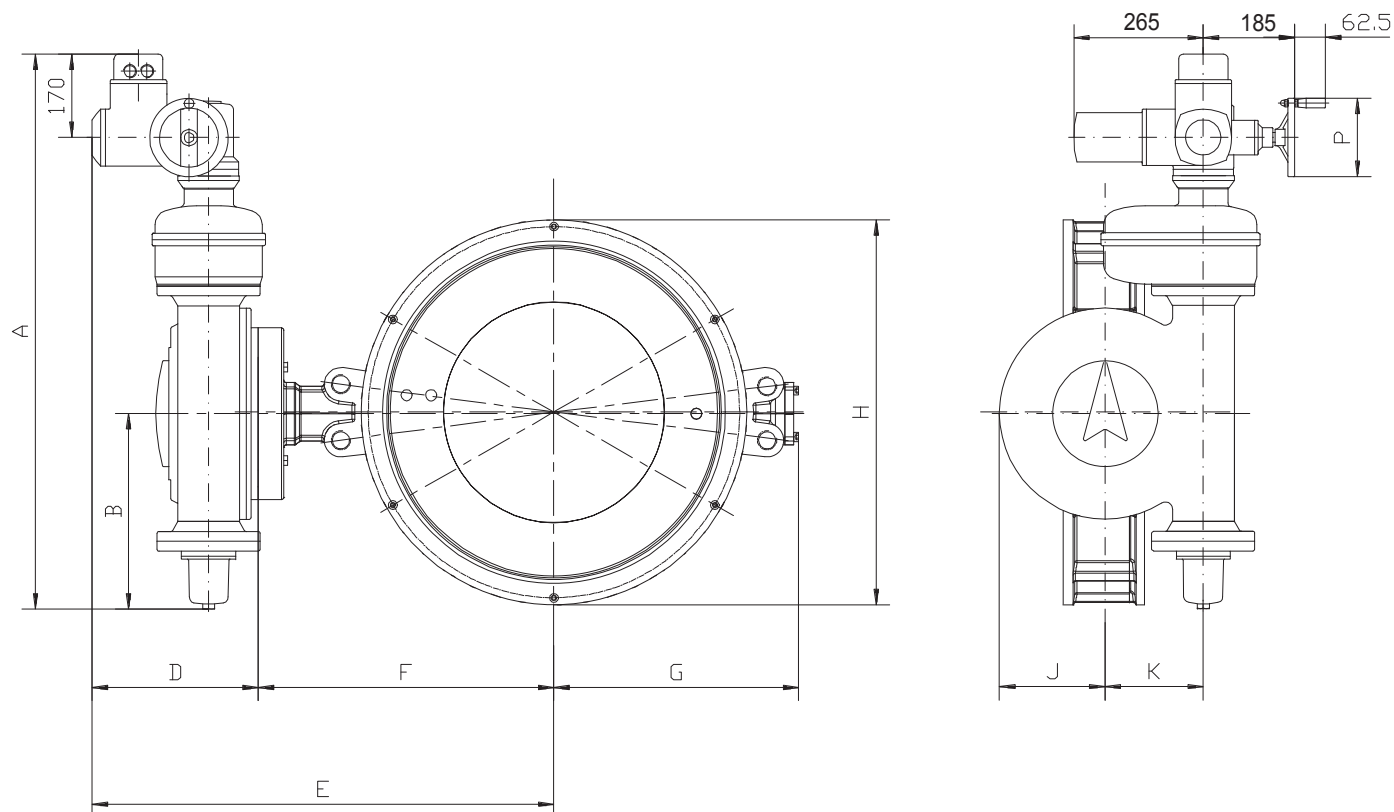
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21-09-2009

Electrical actuator.

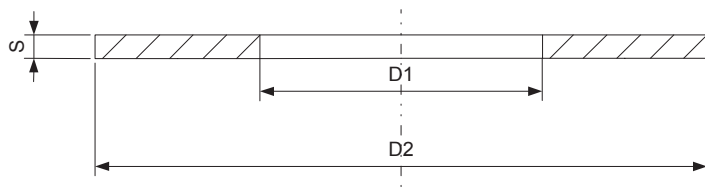
Högfors valve can be equipped with the electrical actuator of any known brand.

The typical solution is 311 series valve with AUMA Norm actuator.



DN	AUMA type	A	B	D	E	F	G	H	J	K	P
80	SA07.1-GS50.3 – F07	444	96	269	413	144	114	138	52	40	140
100	SA07.1-GS50.3 – F07	444	96	269	437	168	131	158	52	40	140
125	SA07.1-GS50.3 – F07	444	96	269	448	179	143	188	52	40	140
150	SA07.1-GS50.3 – F10	444	96	277	476	199	160	212	63	50	140
200	SA07.5-GS63.3 – F12	500	127	282	506	224	200	268	75	63	160
250	SA07.5-GS80.3 – F12	510	132	284	553	269	232	320	88	80	160
300	SA07.5-GS100.3/VZ4.3 – F14	689	182	312	620	308	275	370	105	100	160
350	SA07.5-GS100.3/VZ4.3 – F14	689	182	312	647	335	303	430	105	100	160
400	SA07.5-GS100.3/VZ4.3 – F16	689	182	312	692	380	333	482	105	100	160
450	SA10.1-GS125.3/VZ4.3 – F16	700	187	322	730	408	358	530	125	125	200
500	SA10.1-GS125.3/VZ4.3 – F16	700	187	322	780	458	388	585	125	125	200
600	SA07.5-GS160.3/GZ160.3 – F25	990	337	313	843	530	448	685	173	160	160
700	SA07.5-GS200.3/GZ200.3 – F30	1131	398	338	940	602	498	785	215	200	160
800	SA07.5-GS200.3/GZ200.3 – F30	1131	398	338	988	650	566	885	215	200	160

Mounting gasket.



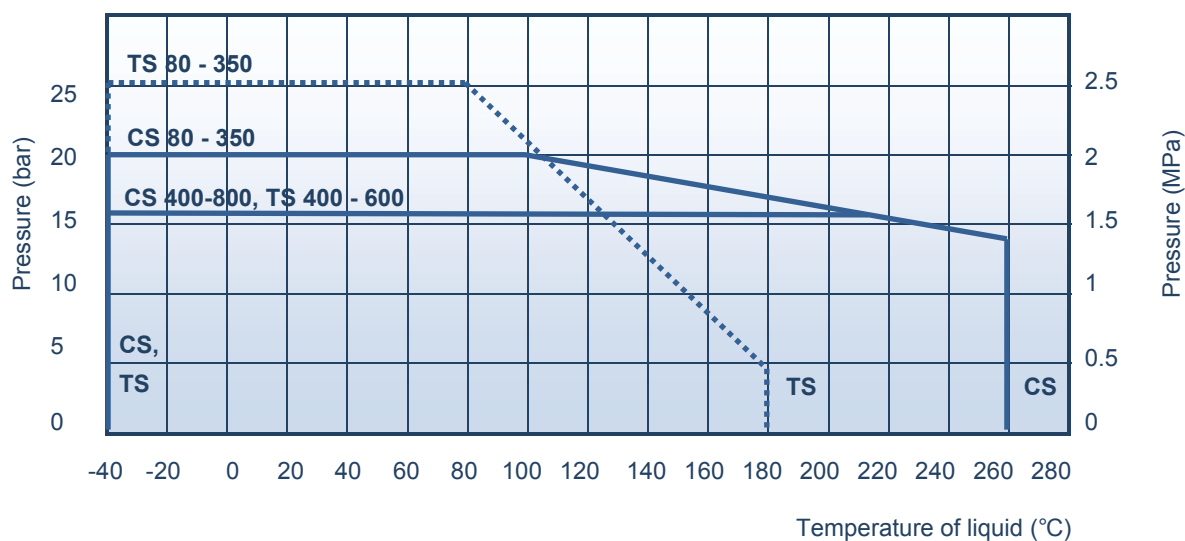
Gasket thickness "S" can be 0.5 – 3.0mm,
2.0mm is recommended.

DN		80	100	125	150	200	250	300	350	400	450	500	600	700	800
D1*(mm)		90	115	141	169	220	274	325	368	420	470	520	620	720	820
D2(mm)	PN10	142	162	192	218	273	328	378	438	490	540	595	695	810	915
	PN16	142	168	195	225	273	330	385	445	497	557	618	735	805	910
	PN25	142	168	195	225	285	342	402	458	515	565	625	730	830	940

D1* - maximum permissible size.

Pressure / Temperature Rating.

The max pressure difference depends on the working temperature of liquid media.



Product codes

	Face-to-face length according to ISO 5752					
	EN 558-1 Series 25 DIN3202 K2 DN 80 – 350		EN 558-1 Series 20 DIN3202 K1		EN 558-1 Series 16 DIN3202 K3	
Seat	PTFE+C	Stainless steel	PTFE+C	Stainless steel	PTFE+C	Stainless steel
handlever up to DN150	31002TS__.	31000CS__.	31102TS__.	31100CS__.	31202TS__.	31200CS__.
bare shaft	31002TS__ Z	31000CS__ Z	31102TS__ Z	31100CS__ Z	31202TS__ Z	31200CS__ Z
manual gear	31002TS __ M	31000CS __ M	31102TS __ M	31100CS __ M	31202TS __ M	31200CS __ M
	For steam on special order. Code number: 31101CS__					



BLUE LINE

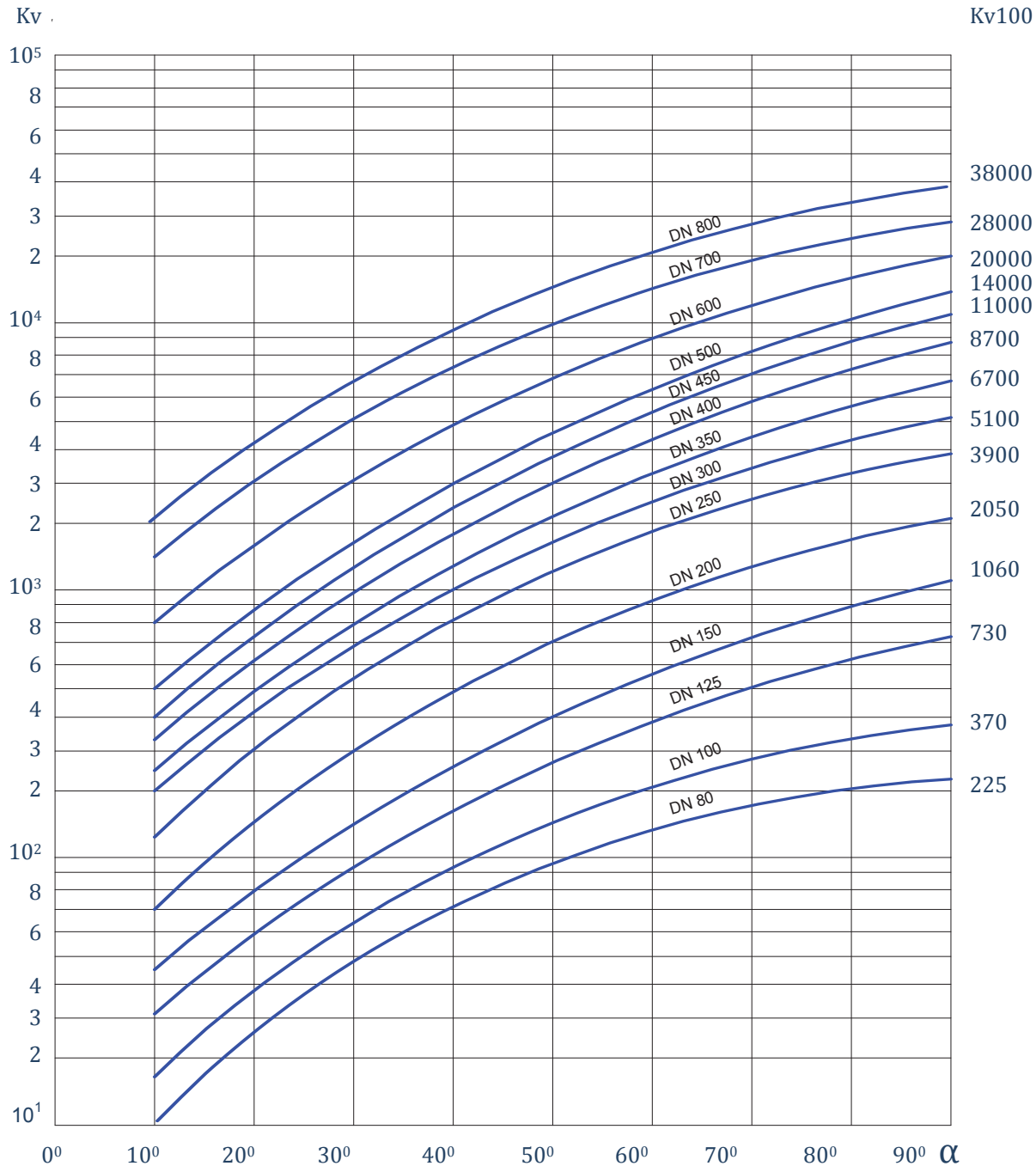
BUTTERFLY VALVE wafer type

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The control curves

The curves indicate the regulating values of the valve at different opening angles.



WATER:

Volume flow: $Q = K_v \sqrt{\frac{\Delta p}{\rho}}$

Flow velocity: $V = 354 \frac{Q}{DN^2}$

K_v = K_v value – Capacity factor

DN = nominal valve size (mm)

α – disc opening angle

Δp = pressure difference, bar

ρ – density of liquid kg/dm^3

V – flow velocity m/s

Q – volume flow m^3/h

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21-09-2009

How to order

		3	1	1	00	CS	800	M
Body material:	3 – Carbon steel, 4 – Stainless steel							
Valve type:	1 - butterfly valve,							
Connection:	0, 1, 2 - wafer type, 3 - welded end, 5 – flanged,							
Special options:	00 – standard, 01 - For steam, 02 - PTFE+C seat							
Main seal	(CS) - Stainless steel, (TS) - PTFE+C							
Size DN								
Actuator:	(_) - handlever, (Z) - bare shaft, (M) - manual gear							